



TC03-M556-S
Bore dia - mm
Piston dia - mm
Stroke - 12mm
Area - 9.9cmsq

| | | | | | | | | | |
|------------------------|-----------|-----------------------------|-----|-----|-----|-----------------------|---------------|------------|------------------------------------|
| Surface Finish | ▽▽▽ | ▽▽ | ▽ | ▽ | ~ | ZONE | SCALE | 1:1 | PROJECTION |
| Ra Value μm | 0.025 | 0.15 | 0.4 | 0.7 | 0.9 | 1.2 | 1.6 | 2.5 | 50/100 |
| Ra Symbol | N1 | N3 | N2 | N4 | N5 | N6 | N7 | N8 | N9 |
| | | | | | | | | | |
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| | | | | | | | | | |
| | | | | | | | | | |
| Drawn | Prabhakar | DESCRIPTION | | | | | | Qty. | Casting/forging/ welding drg.no |
| Checked | Prabhakar | DESCRIPTION | | | | | | 01 | |
| Approved | 19/09/21 | T03C-M556-S threaded pusher | | | | | | Drawing NO | |
| Date | 19/09/21 | | | | | | | | |
| Clamping elements type | | | | | | | SHEET: 1 of 1 | | |
| | | | | | | CLASP BANGALORE-72 | | | Sheet No: 1/1 |

| General Tolerance where not specified | | | | | | | | | |
|---------------------------------------|------|--------|---------|----------|--------------------------------------------|--------|------|--------|---------|
| Liner - length or Diameter | | | | | Angular-length of shoter side of the angle | | | | |
| 0.5-6 | 6-30 | 30-120 | 120-315 | 315-1000 | 1000-2000 | Upto 6 | 6-30 | 30-120 | 120-400 |
| ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±1° | ±30° | ±10° | ±20° |